

## INSPECTION

### 1. INSPECT IDLER GEAR

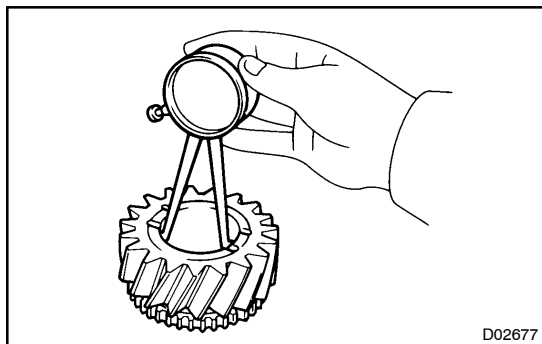
Using a micrometer, measure the idler gear diameter.

**Standard diameter:**

**38.48 – 38.50 mm (1.5149 – 1.5157 in.)**

**Maximum diameter:**

**38.50 mm (1.5157 in.)**



### 2. INSPECT IDLER LOW GEAR

Using a cylinder gauge, measure the idler low gear diameter.

**Standard diameter:**

**45.52 – 45.54 mm (1.7922 – 1.7930 in.)**

**Maximum diameter:**

**45.54 mm (1.7930 in.)**